

split

Work Order ID 71386-1

Thursday, June 30, 2011 11:41:00 AM



Page 1

Item ID: D2582

Accept



Setup Start



Revision ID:

Stop



Item Name: Step Leg Assembly

Start Date: 6/30/2011 Start Qty: ~~16.00~~ 10

Cust Item ID:

Required Date: 7/5/2011 Req'd Qty: 16.00

Customer:

Reference:

Approvals:

Process Plan:

Date: 11-06-30

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2582

Rev B

100

0.00



Small Fab

Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D2582 and

Ep 08/02 10

110

0.00



QC5- Inspect part completeness to step on W/O

QC

Memo

0.00

Quality Control

SS 11-08-03

10

120

0.00



Identify as per dwg & Stock Location: WA

Packaging

Memo

0.00

Packaging

11-08-04 10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 71386**

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Cust Item ID:

Required Date: 7/5/2011 Req'd Qty: 16.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

OK 11/08/11

11-08-5  
(10)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



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Page 1



**Required Date:** 7/5/2011

Required Qty: 16.00

<b>Comments:</b>	IPP Rev:F	Removed Manufacturing	05-11-07	JLM	
	IPP Rev:G	Added part # to Sub	06-08-10	JLM	
	IPP Rev:H	New pick list	08.01.11	EC	verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2278  Step Leg		Manufactured	No			100	Each	1.0000	2	32			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA	69035			1	B71388				
								1	B71576				
D2279  Step Spacer		Manufactured	No			100	Each	32.0000	1	16			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA	48090C			32					
					69289			2					
								30					
D2322  Step Spacer		Manufactured	No			100	Each	12.0000	1	16			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				GA	67611			12	B71389				
								12					
D3720-1  Step Spacer		Manufactured	No			100	Each	13.0000	1	16			
				<u>Location</u>				<u>Loc Qty</u>	<u>Loc Code</u>				
				WA	69287			13					
								13					

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 71386

Parent Item: D2582

Parent Item Name: Step Leg Assembly

Start Date: 6/30/2011

Required Date: 7/5/2011

Start Qty: 16.00

Required Qty: 16.00

D3720-2  
Step Spacer

Manufactured No

100 Each

16.0000

1

16

## Location

## Loc Qty

## Loc Code

WA

16

69288

16

100 Each

1,196.000

22

352

MS20470AD4-4

Purchased No

Rivet, Universal Head

## Location

## Loc Qty

## Loc Code

ST139

618

117423

618

ST319

578

116188

512

116391

66

100 Each

634.0000

4

64

MS20470AD4-5

Purchased No

Rivet, Universal Head

## Location

## Loc Qty

## Loc Code

ST319

634

116893

634

Thursday, June 30, 2011 11:41:07 AM

Shop Packet Print

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

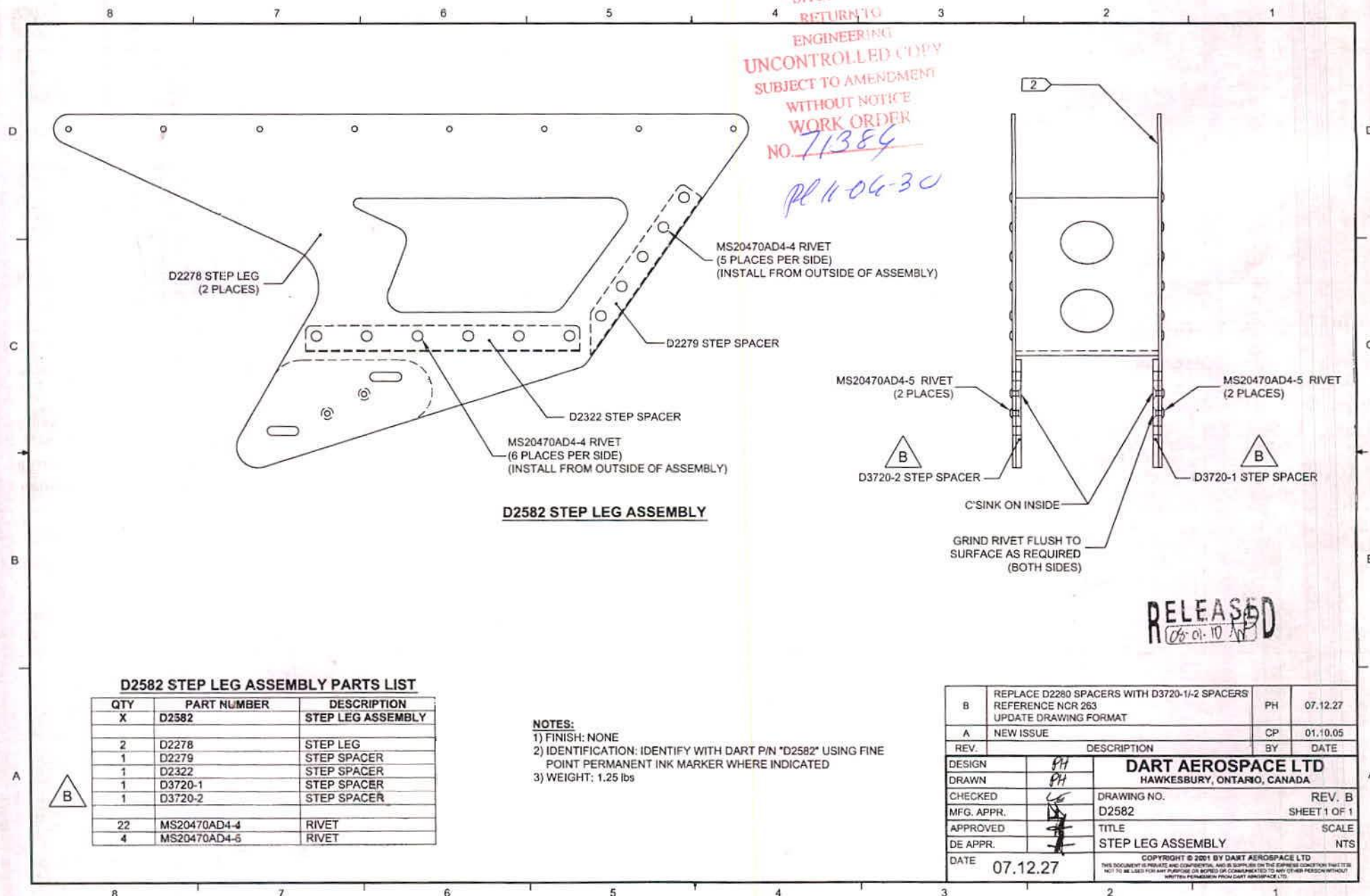
Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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**NOTE:** Date & initial all entries



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 71384  
PL 11-06-30



**D2582 STEP LEG ASSEMBLY**

**D2582 STEP LEG ASSEMBLY PARTS LIST**

QTY	PART NUMBER	DESCRIPTION
X	D2582	STEP LEG ASSEMBLY
2	D2278	STEP LEG
1	D2279	STEP SPACER
1	D2322	STEP SPACER
1	D3720-1	STEP SPACER
1	D3720-2	STEP SPACER
22	MS20470AD4-4	RIVET
4	MS20470AD4-5	RIVET

**NOTES:**

- 1) FINISH: NONE
- 2) IDENTIFICATION: IDENTIFY WITH DART P/N "D2582" USING FINE POINT PERMANENT INK MARKER WHERE INDICATED
- 3) WEIGHT: 1.25 lbs

RELEASED  
06-01-10

B	REPLACE D2280 SPACERS WITH D3720-1/2 SPACERS REFERENCE NCR 263 UPDATE DRAWING FORMAT	PH	07.12.27
A	NEW ISSUE	CP	01.10.05
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED	LE		
MFG. APPR.	IS		
APPROVED	IS		
DE APPR.	IS		
DATE	07.12.27		

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. B  
D2582 SHEET 1 OF 1  
TITLE SCALE  
STEP LEG ASSEMBLY NTS

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